

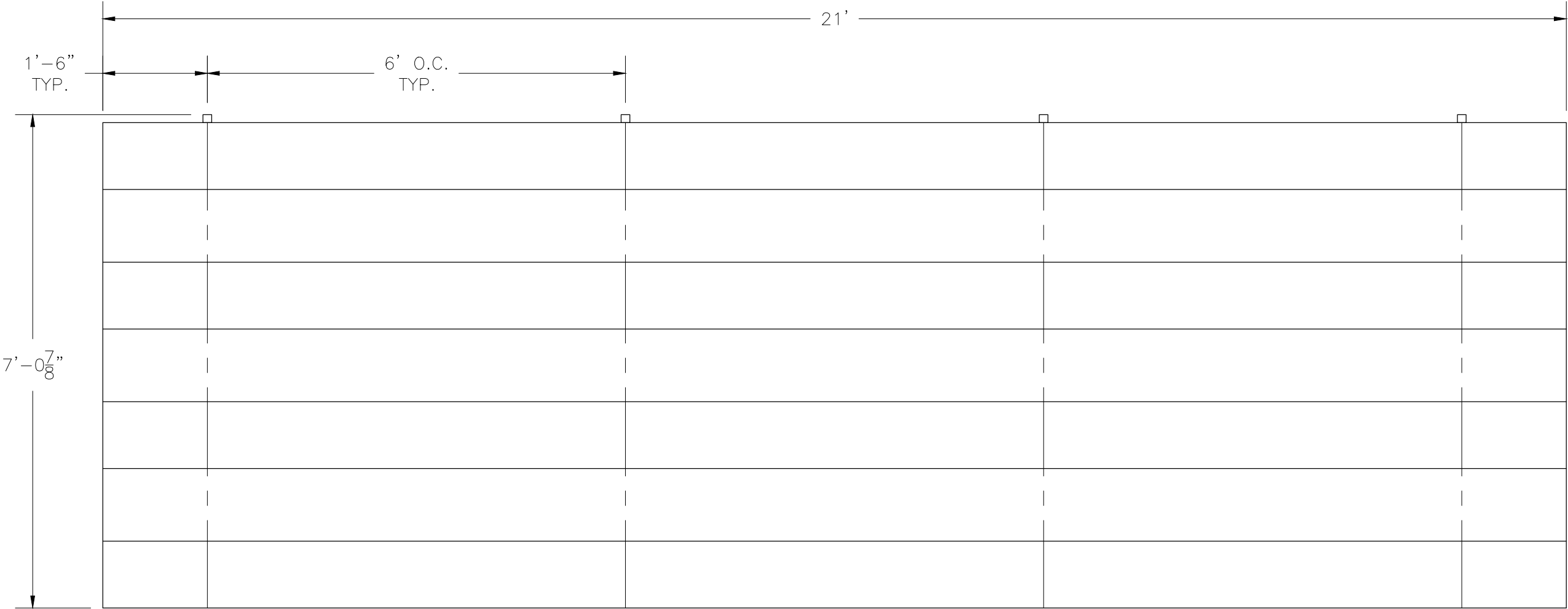
TR-0421ALRSTD

LOW-RISE TIP & ROLL ALUMINUM 4 ROW x 21'-0" BLEACHER

National Recreation Systems, Inc.

1300-D AIRPORT NORTH OFFICE PARK FORT WAYNE, IN 46825

CS.1	– COVER SHEET
TD.1	– BLEACHER SEATING PLAN
BA.1	– BLEACHER ASSEMBLY
PF.1	– PLANK & FRAMING PLAN



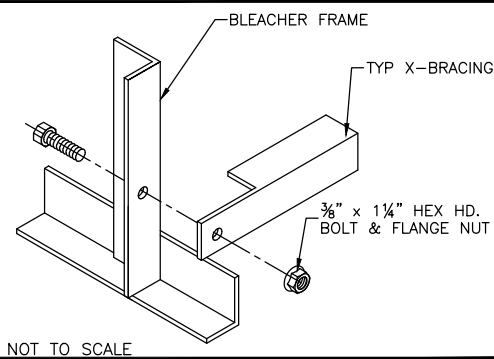
SECTION	GROSS LENGTH	ACTUAL SEATS	NO. OF ROWS	NET SEATS
	21	14.00	4	56
NET SEATS				56
WHEELCHAIR SPACES				0
TOTAL NET SEATING CAPACITY				56
(BASED ON 18" PER SEAT)				

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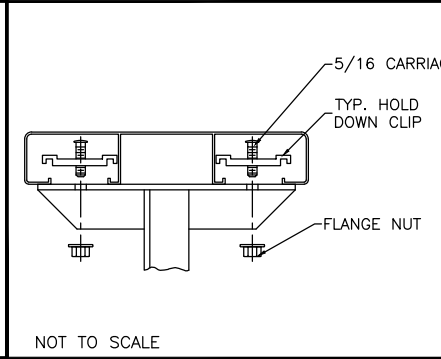
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SCALE: N.T.S.	APPROVED BY: IMP 8/29/16	DRAWN BY: JML
DATE: 2/18/16		
TITLE: 4 ROW x 21'-0" TIP & ROLL BLEACHER SEATING PLAN		
BLEACHER MODEL #: TR-0421ALRSTD		DRAWING NUMBER: TD.1

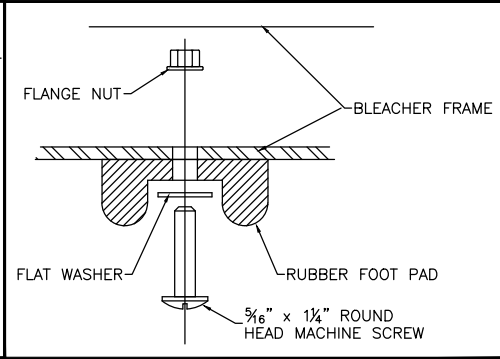
Ⓐ TYP X-BRACE CONN. W/ 1 1/4" BOLT



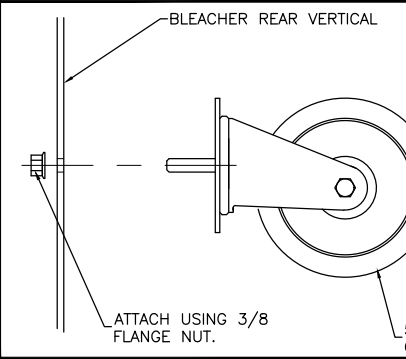
Ⓑ TYP 2x10 PLANK ATTACHMENT



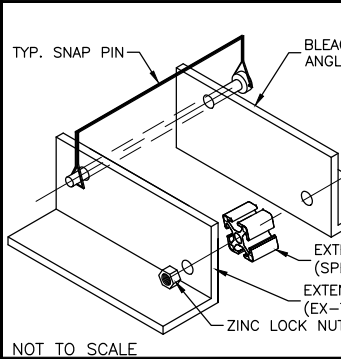
Ⓒ RUBBER FOOT PAD ATTACH. DETAIL



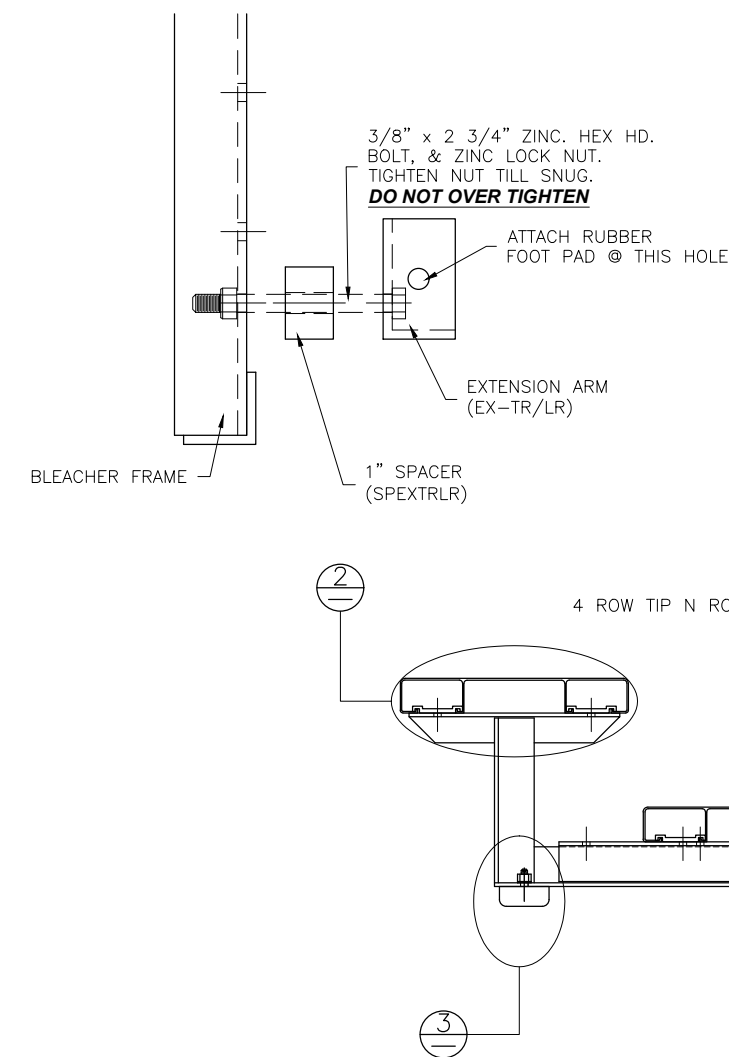
Ⓓ CASTER ATTACHMENT DETAIL



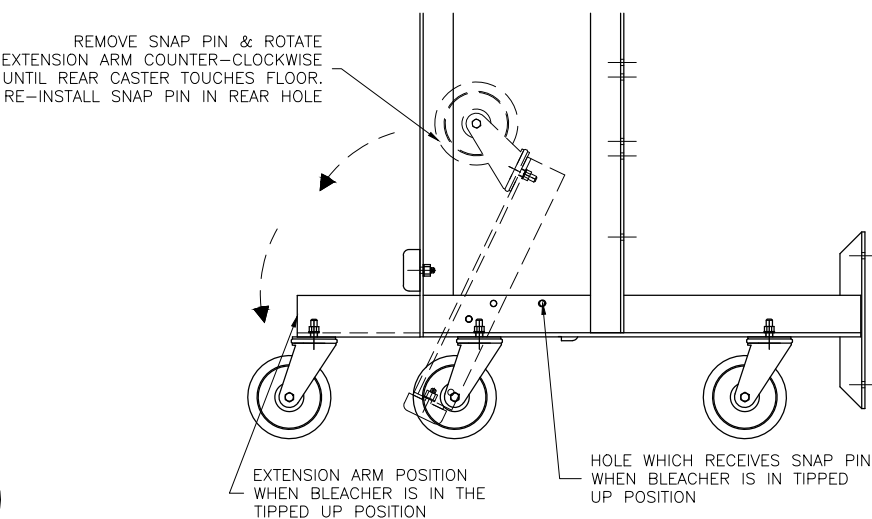
Ⓔ SNAP PIN CONNECTION



EXTENSION ARM ATTACHMENT DETAIL



EXTENSION ARM PLACEMENT DETAIL



WARNING

TIP N' ROLL BLEACHERS ARE SUITABLE FOR INDOOR OR OUTDOOR USE. HOWEVER, THEY SHOULD ONLY BE TIPPED UP ON THE CASTERS INDOORS, DUE TO POTENTIAL WIND HAZARDS IF TIPPED UP OUTDOORS. THESE LIGHT-WEIGHT UNITS ARE EASILY TIPPED UP BY ANY ABLE-BODIED ADULT.

NOTE: MOUNT CASTERS TO END FRAMES ONLY.

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SCALE: N.T.S.	APPROVED BY: IMP 8/29/16	DRAWN BY: JML
DATE: 2/18/16		
TITLE: 4 ROW TIP & ROLL BLEACHER ASSEMBLY		
BLEACHER MODEL #: TR-0421ALRSTD		DRAWING NUMBER: BA.1

